

Delta 15MC TCP

HMI Factory Setting:

Controller IP Address: 192.168.0.1

Controller Ethernet Port: 502

Controller Station Number: 1

Control Area / Status Area: %MW0/%MW10

Applicable models: DOP-B / DOP-W / DOP-H / HMC series ∙ DOP-100

Connection

Standard Jumper Cable / Network Cable without jumper (Auto-detected by HMI)

Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Input Relay	%IWn	%IW0 - %IW63	Word	Read Only
Output Relay	%QWn	%QW0 - %QW63	Word	
M_Data	%MWn	%MW0 - %MW65535	Word	
Input Relay	%IDn	%ID0 - %ID31	Double Word	Read Only
Output Relay	%QDn	%QD0 - %QD31	Double Word	
M_Data	%MDn	%MD0 - %MD32767	Double Word	

b. Contacts

Type	Format	Read/Write Range	Note
	Byte No.(n) ; Bit No.(b)		
Input Relay	%IXn.b	%IX0.0 - %IX127.7	Read Only
Output Relay	%QXn.b	%QX0.0 - %QX127.7	
M_Data	%MXn.b	%MX0.0 - %MX131071.7	

